



Dart Hawkesbury
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D206-836-013
Job Sheet 168320



Part No: D206-836-013

Job Qty: 1 ea

Part Name: Crosstube Antenna Mount 206L Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/16/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A SHEET 7 IPP REV:A 13.07.18 AS PER ECN13-561 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		11/16/17	0.00	0.00	Packaging1		
120	QC	1 pcs		11/16/17	0.00	0.00	QC4		
125	DC	1 pcs		11/16/17	0.00	0.00	DC		
130	Packaging	1 pcs		11/16/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		11/16/17	0.00	0.00	QC21		

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control Photocopy bluefile and create labels as per PPP D206-836-013 CH001

130 - Identify and pack for shipping as per PPP D206-836-013 Location:

140 - QC21- Final Inspection - Work Order Release

PPP Rev: **F9122**

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	- AN4-11A 5014690	2 ✓	139	0	0
	- AN4-16A 5014687	2 ✓	101	0	0
	- D2732-030 5014686	2 ✓	522	0	0
	- D4853-7 5014684	1 ✓	10	0	0
	- D4854-7 F148781	1 ✓	7	0	0
	- D4855-1 5014680	1 ✓	12	0	0
	- MS21042L4	4 ✓	1,406	0	0
	- NAS1149D0432J 5014673	8 ✓	816	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 8:07 AM dart.boucher.sylvie

WORK ORDER NON-CONFORMANCE / UPDATE



Work Order update only

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____ Date: _____ Descr: _____		DISPOSITION Rework ☐ Skid-tube ☐ Cross tube ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Supplier ☐		AGAINST DEPARTMENT/PROCESS Engineering ☐ Quality ☐ Other ☐	
MRB (QS1042) Approval _____ Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____ Approval _____		 S016429 Crosstube Antenna Mount 206L Aft PART NO: Revision: Operation: Change No: D206 – 836 – 013 Start up Operation Mfg Date: 12/01/17 Job No: 168320			

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Root Cause

☐	Environment
☐	Design
☐	Doc/Data
☐	Equip/Tooling
☐	Handling/Pre
☐	Material
☐	Internal Transport
☐	Tribal Knowledge
☐	LOA
☐	Substation
☐	Past Expiry Date
☐	Misidentified

☐	Bending	☐	Set-up	☐	Power Loss/Surge
☐	Centre Not Concentric	☐	BOM/Route	☐	Folio/Program
☐	Cracks	☐	Broken/Damage/Defect	☐	Weld
☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled
☐	Cuffs	☐	Contamination	☐	Out of Sequence
☐	Crushing	☐	Countersink	☐	Off-set
☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled
☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function
☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center
☐	OTHER :	☐		☐	

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5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -111	Part Number	Description
X					D206-836-011	CROSSTUBE ANTENNA MOUNT KIT 206A/B AND 206L FWD (P162-206)
	X				D206-836-013	CROSSTUBE ANTENNA MOUNT KIT 206L AFT (P162-206L)
		X			D407-836-015	CROSSTUBE ANTENNA MOUNT KIT 407 FWD (P162-407F)
			X		D407-836-017	CROSSTUBE ANTENNA MOUNT KIT 407 AFT (P162-407A)
				X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
			1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
1				1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
		1		1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1			1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
			1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
1				1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
		1		1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1			1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	1	1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	2	2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	2	2	2	AN4-16A	BOLT
2	2	2	2	2	AN4-11A	BOLT
8	8	8	8	8	NAS1149D0432J	WASHER
4	4	4	4	4	MS21042L4	LOCKNUT

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Revision: A
Date: 13.05.15